

SAS Superstructure

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans

Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 761 Const Calendar Day: 225 Date: 15-Jan-2013 Tuesday Inspector Name: Bruce, Matt Title: Transportation Engineer

Inspection Type: Continuous

Shift Hours: 07:00 am 10:30 pm Break: 03:30 Over Time: 04:00

Federal ID: Location:

Reviewer: Schmitt, Alex Approved Date: Status: Submit

Weather

Temperature 7 AM Below 40 **12 PM** 40 - 50 **4PM** 40 - 50

Precipitation 0.00" Condition Sunny and cold

Working Day | If no, explain:

Diary:

Work description.

- Today I was unable to check the progress of any work was being performed on the W2 transverse tendon cleaning, strand placement, stressing, and grouting operations. Pamela Gagnier who is assisting me with this operation reported the ABF laborers began to blow air and run a rabbit in the tendon ducts. Schwager Davis also mobilized some equipment and some strand packs on top of the W2 cap beam today.
- Began to prepare for surveying the points listed below by setting up targets and testing line of sight. Since the survey will be conducted on two different levels (E2 concrete cap beam and OBG top deck surface), control is limited and difficult which has to be preplanned extensively.
- Surveyed the following points to ensure that the E2 cap beam was properly locked in with the OBG at panel point 119 with the assistance of Parviz Jalali per the request of TY-Lin designer George Baker:

E-Line	W-Line
EPP118CL	WPP118CL
EPP119CL	WPP119CL
EPP120CL	WPP120CL
EPP118N	WPP118S
EPP119N	WPP119S
EPP120N	WPP120S
E2CL-South	E2CL-North

The two points labeled E2 are located on the chalk line set by ABF surveyors back in August of 2011 which are the center of the cap beam. The time of survey was from 8:30pm to 10:30pm where the ambient temperature was 46F under clear skies which yielded a steel temperature at WPP123S of 45F. Also it should be mentioned that the barometric pressure at the time was 30.44"Hg with a wind speed of 2mph from the Northeast direction.

Bid Item: 064	0-000-000.064	INSTALL STRUCTURAL STEEL (BRIDGE)(PIPE BEAM)(HINGE A)	
GE/FLUOR, A JV			
Class	Name	RT Hrs OT Hrs DT Hrs Total Remarks	Dispute
AMERICAN BRIDGE/	FLUOR, A JV		
JNM	CHARLES LANIER	8.00 2.00 0.00 10.00	
	GE/FLUOR, A JV Class MERICAN BRIDGE/I	GE/FLUOR, A JV Class Name MERICAN BRIDGE/FLUOR, A JV	GE/FLUOR, A JV Class Name RT Hrs OT Hrs DT Hrs Total Remarks MERICAN BRIDGE/FLUOR, A JV



Page 1 of 3

Run date 22-Nov-14

8:03 AM

Time

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

Daily Diary Report by Bid Item

Job Name: 04-0	120F4 Inspe	ector Name Bruce, Matt		Dia	ry #: 76	Date: 15-Jan-2013 Tuesday	
Ironworker Ironworker Ironworker Ironworker Ironworker	JNM JNM FOR JNM JNM	MATTHEW COCHRAN JOHN ROCA KELLY TULL PABLO RAMIREZ RIGOVERTO GARCIA	8.00 8.00 8.00 8.00 8.00	2.00 2.00 2.00 2.00 2.00	0.00 0.00 0.00 0.00 0.00	10.00 10.00 10.00 10.00	
Ironworker Ironworker Ironworker	JNM APP FOR	CARLOS BUSTAMANTE RYAN NASH OBRA PAULK	8.00 8.00 8.00	2.00 2.00 2.00	0.00 0.00 0.00	10.00 10.00 10.00	
Diary: Work descrip	otion.	064 0-000-00	0.064				Dispute
- The first order of work today was to bolt the restraint brackets at the following locations along the E-Line to prevent further movement of the pipe beam:							
	Pipe Beam	Diaphragm (Ea	st/West	face)	_	Top/Bottom	
	AE-South	B-E	ast			Тор	
	AE-North	В-Е	ast			Тор	

Myself and Smith Emery technician Brien Connolly were present at all times during the bolting operations of these first two pipe beam restraint brackets. The ironworkers were diligent about snugging the bolts from the center out to the ends. After this was done the 1/2 turn match mark was made on the bolt, nut, and steel ply.

While attempting to tension the bolts to a 1/2 turn a few bolts rolled even though there was an ironworker in the pipe using a knocker wrench to hold the bolt head. When this happened the ironworker tensioning the bolts would wait until the bolt "caught" or was "snug" and then watched the 1/2 turn marks on the hydraulic impact wrench before stopping. This occurrence cause some of the match marks to indicate that the 1/2 turn wasn't achieved. However it should be reiterated that myself and Brien watched the 1/2 turn.

Once the bolts on both restraint brackets were tensioned there were 6 of 20 bolts tested on the AE-South-Diaphragm B-East-Top restraint bracket. Similarly 9 of 20 bolts on the AE-North- Diaphragm B-East-Top restraint bracket were tested with the torque wrench set to 2400N-m. All of the bolts tested passed and a few after retightening. See photos below for more details on the matchmarks at these locations. It should be noted that care should be taken when applying tension to the A490 bolts and overstressing is a concern as well.

- The E-Line crew also placed restraint brackets for approval along the E-Line at the following locations today:

Pipe Beam	Diaphragm (East/West face)	Top/Bottom		
AE-South	A-East	Тор		
AE-North	A-East	Top		

Instead of using the measurement taken on the diaphragm of the E-Line Hinge A pipe beam longitudinal position, today Andre used the gap on the bolted restraint brackets. Gaps of 10mm (South pipe) and 8mm (North pipe) measured by Andre were an average using shims to have the ironworkers use when placing additional restraint brackets today.

The E-Line crew continued to dill holes in both pipe beams and the W-Line crew spent the day drilling holes in the AW-North pipe beam.



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Job Name: 04-0120F4 Inspector Name Bruce, Matt Diary #: 761 Date: 15-Jan-2013 Tuesday

Attachment



Tested bolts (blue marks) with the Smith Emery torque wrench where the matchmarks were not 1/2 turn due to the bolts rolling after snugging.



Match marks of the bolted restraint bracket at Hinge A pipe beam AE-North-Diaphragm B-Top-East where the bolts rolled after snugging.



Match marks of the first restraint bracket to be bolted at Hinge A pipe beam AE-South-Diaphragm B-Top-East where the bolts rolled after snugging.



ABF ironworkers beginning to cut the cross braces of the E-Line truss with a jacking bracket to resist unexpected loads.